## **PRODUCT TESTING OVERVIEW**

## RADCON<sup>®</sup> FORMULA # 7

Product:FORMULA # 7Principal Use:Waterproofing concreteManufacturer:Radcrete Pacific Pty. Ltd.

TEST REPORT	CONTENT	DATE	ORIGIN
Formula #7 Concrete Sealant' Building Officials & Code Administrators, Int'l. Waterproofing Certification Research Report No. 79-12 Masonry & Mortar	Basic Building Code, 1978 Ed. Section 109.0 - Approval Section 872.0 - Waterproofing & Flood proofing	18/6/79	U.S.A.
'Water Permeability Test' Columbia University, City of New York Dept. of Civil Engineers & Engineering Mechanics Lab Test No. 86-46	ASTM E514 Permeation rate 10 <sup>-6</sup> cc/cm <sup>2</sup> /sec 72 hour test	26/6/86	U.S.A.
'Chloride Permeability Test' Construction Technology Laboratories Division of Portland Cement Association	6 hour direct current voltage of 3% NaCl solution on concrete with 2 in. cover to reinforcement.	9/1/79	U.S.A.
	Radcon #7 decreases CI- permeability of a 0.5 w/c ratio to below 0.32 w/c ratio concrete.		
'Tensile Strength Test' Columbia University, City of New York Dept. of Civil Engineers & Engineering Mechanics Lab Test No. 86-46	53.35% increase	31/7/86	U.S.A.
<b>'Bond Strength Test'</b> Columbia University, City of New York Dept. of Civil Engineers & Engineering Mechanics Lab Test No. 86-46	ASTM C952 27.5% increase in bond strength between cementitious materials (Mortar type N - ASTM C270)	26/6/86	U.S.A.
<ul> <li>'Low Cost Bridge Deck Surface Treatment'</li> <li>Federal Highway Administration, Washington DC</li> <li>U.S. Dept. of Transportation</li> <li>PB84-238740</li> <li>Report FHWA/RD-84/001</li> <li>Tests:</li> <li>Shear adhesion between treated concrete &amp; asphalt</li> <li>Resistance to Water Absorption</li> <li>Scaling Resistance of Treated Concrete - ASTM C672-76</li> <li>Effect of Placing (160°C) Asphalt on Treated Concrete</li> <li>Effect of Outgassing</li> <li>Chloride ion test - AASHTO T-260</li> <li>0 - 1 inch depth</li> <li>1 - 2 inch depth</li> </ul>	Test summary: 6 out of 110 products were selected for analysis by USDOT. Test investigated alternatives to membranes for use on bridge decks prior to asphalt topping Results: no significant change 72.2% reduction in weight gain of water no visible scaling after 95 freeze/thaw cycles no affect 90% outgassing 60.4% reduction 94.2% reduction	81-84	U.S.A.
'Exposed Aggregate Test - Water permeation' Columbia University, City of New York Dept. of Civil Engineers & Engineering Mechanics Lab Test No. 85-65	See test report.	20/5/85	U.S.A.
<b>'Water Penetration Test'</b> Israel Standards Institute Concrete Section Report H/150619	Water penetration test under 2 atmospheres of water pressure for a period of 48 hours. Test performed on 3 grades of concrete: B300-40MPa, B200-30MPa & B100-20MPa. One coat - 53% ave. reduction Two coats - 99.58% ave. reduction	29/12/85	Israel
<b>'Verification of Test Report of Radcon Formula #7'</b> The School of Civil Engineering Dept. of Structural Engineering University of New South Wales Assoc. Professor B. Vijaya Rangan	Study into previous testing undertaken on Radcon #7. Results acknowledged.	3/86	Sydney

<b>'Water permeability of Radcon Formula #7'</b> The University of Sydney School of Civil & Mining Engineering H. Roper Professor	Test showed significant reduction in water permeability.	12/4/86	Sydney
<b>'Toxicity &amp; Flammability Certification'</b> Smith Emery Company, LA, California File No. 13827	'not considered toxic to humans'.	18/6/82	U.S.A
<b>'Radcon #7 on Mortar Masonry Joints'</b> Warnock Hersey Professional Services Report 50244-C7-4100-00	Moh's test showed significant increase - 2 point ↑. Windsor Probe Test showed significant increase in compressive strength of mortar.	18/10/88	Canada
<ul> <li>'Testing &amp; Evaluation of Radcon #7'</li> <li>Warnock Hersey Professional Services</li> <li>2.1 Depth of Penetration</li> <li>2.2 Water Absorption</li> <li>2.3 Moisture Vapour Permeability</li> <li>2.4 Chloride Ion Penetration</li> <li>2.5 Chemical Resistance</li> <li>2.6 Freeze-Thaw Test in the Presence of Deicing Salt</li> <li>2.7 Slip Resistance</li> <li>2.8 Viscosity</li> <li>2.9 Non-Volatile Contents</li> <li>2.10 Relative Density</li> <li>2.11 Ph Value</li> <li>2.12 Hardness Test - Mohs Scale</li> </ul>	15.75mm penetration 41.6% ↓ water absorption % - 1 coat 84.1% vapour permeability see test report see test report 85.5% ↓ in ave. mass loss/sqm - 50 cycles no significant change - see report 0.1172 stoke ASTM D-1644 ~ 27.7% 1.218 g/cm <sup>3</sup> 12 1-2 point ↑ on Moh's scale	20/1/89	Canada
'Analysis of Radcon regarding non-toxicity' Australian Nuclear Science & Technology Organisation Lucas Heights, NSW, Australia	Proton Induced X-Ray Emission spectrometry harmful 'elements such as Lead & Cadium were not detected.'	24/4/89	Sydney
<b>'Radcon Formula #7 Concrete Sealer for use in</b> <b>contact with potable water'</b> Singapore Institute of Standards & Industrial Research Report Q-40194-5101-KYP	No affect on taste, odour, colour or turbidity. No toxic metals. Free of cytotoxicity. Does not support microbiological growth. Meets requirement of SS245:1981, App. H	2/3/90	Singapore
<b>'Potable Water Suitability Analysis: Radcon #7'</b> Dept. of Mines, Western Australia Chemistry Centre	BS6920 - Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of water. Meets the standard's requirements.	6/6/91	Perth
<b>'Testing for Calcium Leaching: Radcon #7 vs. Silane'</b> Sydney University Dept. of Agricultural Chemistry & Soil Science	'Radcon #7 exhibited a significant reduce in Calcium leaching in each trial.' Silane increased the amount of Calcium leaching over Radcon #7 and control	13/5/93	Sydney
<b>'Condition Survey of Applications using Radcon #7'</b> University of New South Wales, Sydney Building Research Centre	sample. Report surveyed projects up to 8 years in age, covering high thermal to low thermal stress applications. Problem sites were included to give objective limitations of the products' performance.	8/93	Sydney
'Japanese Test Certification'	Water permeability Penetration Test report in Japanese	25/7/94	Japan
<b>'Resistance to Chloride ion penetration: Radcon #7'</b> University of North Dakota, USA Energy & Environmental Research Centre	AASHTO Designation T260-84 AASHTO Designation T259-80 'Meets the ACI specification of 0.10 wt% for conventionally reinforced concrete in moist environment exposed to chlorides.'	7/94	U.S.A

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'Laboratory Evaluation of Radcon Formula #7'	See test report	11/94	Sydney
Permeability/Absorption/Chloride diffusion ISAT, BS1881 : Part5 : 1970 Water Permeability - Darcy's equation Chloride Diffusion - Fick's equation	See lest report	11/94	Syuney
<b>'Determining Depth Penetration: Radcon Formula #7'</b> University of North Dakota Energy & Environmental Research Centre	North Dakota Dept. of Transport specifies a min. of 0.15 inch penetration Radcon #7 penetrated the samples an	16/3/95	U.S.A
	average of 0.45 inches.		
<b>'Maintaining Watertight Seal for a full Thermal Cycle'</b> Radcrete Pacific in house test. This test was undertaken specifically for a top Sydney consultant as part of our product evaluation.	An 8 year old Radcon #7 treated car park was chosen for this test. Water was ponded over a section of a sealed crack for a period of 48+ hours to simulate 2 thermal cycles.	18/3/95	Sydney
	No water leakage occurred even with the crack exposed to 2 full thermal cycles, nor did water track along the crack.		
<b>'ABSAC Approval: Radcon #7'</b> Technical Opinion 193 May 1995	'In the opinion of ABSAC, the Radcon Formula #7 is suitable to seal concrete, including cracks, against the ingress of liquid	5/95	Sydney
'Purpose: To seal concrete against the ingress of liquid water and contaminants'	water and contaminants'		
<b>'Effectiveness of Radcon #7 on Carbonated Concrete'</b> University of New South Wales, Sydney Building Research Centre	76.4% reduction in mean permeability of carbonated concrete.	30/5/95	Sydney
	Calcium solution required as pre-treatment.		
'Chloride Ingress due to Salt Water Spraying on	KS 70116	27/6/95	Norway
Concrete Impregnated with Radcon #7' SINTEF Structures and Concrete Report 70021-3 Fick's law of diffusion	'The effective chloride diffusion coefficient for Radcon #7 is about 10 times lower than for the reference concrete,'		
'Water Permeability of Concrete Impregnated with Radcon #7' SINTEF Structures and Concrete Report 70021-2	Test to 100 (10kg/cm <sup>2</sup> ) & 400 (40kg/cm <sup>2</sup> ) metre pressure head.	27/6/95	Norway
	'The Radcon #7 reduced the water permeability coefficient by about 70% at both water pressures'		
'Crack Sealing Capabilities of Radcon #7' University of New South Wales Building Research Centre	0.2mm leaking crack sealed with Radcon #7 then exposed to 2 bar water pressure for 60 days.	9/3/95	Sydney
	No real leakage occurred.		
'Crack sealing & re-sealing performance of Radcon #7' University of Bologna, Italy Certificate No. 805	Sealed new cracks up to 0.3mm. With calcium solution sealed new cracks up 1.3mm with no leakage. 58.4% reduction in water absorption.	10/10/95	Italy
'Non Toxicity Verification of Radcon #7' Technologia del Medio Ambiente Laboratorio De Analisis	Radcon #7 meet the non-toxicity requirements in Spain.	07/2/96	Spain
<b>'Study of Corrosion Behaviour in Cracked Sections'</b> University of New South Wales Building Research Centre	ASTM C876-91 - Half Cell Potential Mass loss of reinforcement bar	6/96	Sydney
	Test on various mix designs, plus Radcon #7 vs. silane with regard to corrosion of concrete in cracks for marine environments.		
	Radcon #7 showed good performance in sealing cracks and inhibiting corrosion. See test report.		

'Certificate of Potable Water: Products in Contact with Potable Water' Sydney Water AS4020 Report AWQC 16402.95	Radcon #7 met the requirement of AS4020 for use in waterproofing of potable water holding vessels.	18/9/96	Sydney
'Non-toxicity verification' Ambicentro - Centro Europeu Da Agua E Do Ambiente	Radcon #7 met the requirements for potable water set by Portugal.	17/11/97	Portugal
<b>'Determination of Radcon Formula #7 Penetration</b> <b>Depth'</b> CSIRO, Sydney Building, Construction & Engineering H.Trinh Cao & L. Bucea	Penetration depth measured using: Scanning Electron Microscopy and X-Ray microanalysis. Average penetration: 8.36mm. See test report	12/97	Sydney
'Test of Radcon Formula #7 for use with water intended for human consumption' SETSCO Services Report H8755/EL	BS6920: Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of the water. Radcon #7 met the requirements of BS6920	14/1/98	Singapore

This table briefly lists the majoring tests, and a brief summary on each, that have been completed on Radcon Formula #7 internationally. We encourage you to request specific test reports depending on your specific product requirements. Send your request to:



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